

PARTS LIST

Carriage Assembly for Manual Tilt, Vertical-Lift Drum Pourers

Serial # 192000 to 213728

Carriage Assembly for 510 and 510M Series is Part Number 30341-P

Carriage Assembly for 520 Series is Part Number 3034-P

ITEM	MODEL	QTY	P/N	DESCRIPTION
1		2	1315-P	3/8 - 16 X 2-3/4 HHCS GR 2
2		2	1474-P	WASHER, 3/8 SPLIT LOCK
3		1	3044-P	SLIDING IDLER WELD, 3 X 2
4		1	3038-P	CARRIAGE WELD, POUR MT
5		1	12-P	CHAIN, ROLLER, #35 W/ M LINK
6	510/520M	2	735-P	KEY, WOODRUFF, SIZE 9, ASA606
6	520	1	735-P	KEY, WOODRUFF, SIZE 9, ASA606
7		1	14-P	GEAR, PINION, 7 TOOTH
8		1	13-P	SPROCKET #35 36T, 3/4" BORE
9	520	1	1302-P	SHAFT W/ 12T SPROCKET, POCKET
10	510	1	64-P	ROLL PIN, 3/16 X 1-1/4
10	520	2	64-P	ROLL PIN, 3/16 X 1-1/4
11	520	1	1411-P	SPACER, SHAFT W/ 12T
12		1	18-P	BEARING, 1" ID X 2-1/2"
13		1	7-P	BEARING, 3/4" ID X 1-1/2"
14		1	19-P	BEARING, 3/4" ID X 2-1/2"
15		1	16-P	COLLAR, 1" ID
16		1	15-P	COLLAR, 3/4" ID
17	520	1	1304-P	GUIDE, POCKET CHAIN WHEEL
18	520	1	3-185-P	PULL CHAIN, POCKET, 12' LENGTH
19	520	1	1303-P	POCKET CHAIN WHEEL, 3/4 BORE
20		4	3194-P	BEARING, CHANNEL ROLLER VERT
21	510	2	136-P	HANDLE GRIP, 7/8" X 4-3/4"
21	520	1	136-P	HANDLE GRIP, 7/8" X 4-3/4"
22	510/510M	1	5-P	HAND CRANK, 400, 405
23	510	1	100-P	STOP PIN, HAND CRANK, 1/2"
23	510M	1	2779-P	STOP PIN, HAND CRANK, SS
24	510/510M	1	55-P	WASHER, 3/4 SAE FL 1-1/2 OD
25	510/510M	1	11-P	SPROCKET, #35 12T, 3/4" BORE
26	510/510M	1	718-P	PUSH NUT, 1/2"
27		2	22-P	3/8 - 24 x 5/8" SHCS
28		1	29-P	SPACER, SPUR GEAR .15"
29		1	23-P	GEAR, SPUR, 72T, 1" HOLE
30				SADDLE WELD (NOT SOLD SEPARATELY)
31		1	82-P	3/8 - 16 X 2-1/4 HHCS GR 2
32		1	1169-P	3/8 - 16 REV HEX LOC NUT
33	510/520	1	E14	FIBRE DRUM STRAP 14"
33	510M/520M	1	E14SS	FIBRE DRUM STRAP, SS, SR
34		1	1297-P	1/4 - 20 REV HEX LOC NUT
35		1	1296-P	1/4 - 20 X 7-1/2 HHCS GR 5
36	510/520	1	726-P	RATCHET HINGE PLATE CPT 1/4" A
36	510M/520M	1	726M-P	HINGE PLATE CPT, 1/4" SR
37	510/520	1	731-P	RATCHET HINGE PLATE ONLY 1/4 A
37	510M/520M	1	731M-P	HINGE PLATE ONLY, 1/4" SR
38		1	165-P	RATCHET, MALLEABLE, SADDLE
39		1	710-P	RETAINER, RATCHET PUSH ON 3/4"
40		1	168-P	PAWL, WITH DRILLED HOLE
41		1	169-P	PAWL SPRING
42		1	170-P	3/8" DIA X 5/8" SHOULDER SCREW
43		1	165KIT-P	KIT, RATCHET CHAIN TIGHTENER
44	510/520	1	725UE-P	SADDLE ASM, MT 500 SERIES
44	510M/520M	1	725UEM-P	SADDLE ASM, MT 500, SR
45	520M	1	1-P	CHAIN WHEEL #1-1/2 W/ GUIDE
46	520M	1	3-P	TRIANGLE & SHAFT W/ BOLTS
47	520M	1	2435-P	PULL CHAIN, BRASS 1/0, 12 FT

If no model is shown, part is for all 510 and 520 Series.

PARTS DIAGRAM

Carriage Assembly for Manual Tilt, Vertical-Lift Drum Pourers
Serial # 192000 to 213728

Carriage Assembly for 510 and 510M Series is Part Number 30341-P
Carriage Assembly for 520 Series is Part Number 3034-P

For replacement parts, please contact
your Morse dealer.

When ordering parts, please specify:
- Part number and description
- Model number
- Serial number

Find model number and serial number
on metal name plate attached to frame.

