

Parts List and Diagram

for Morse Part # 5256M-P Yoke Assembly used on

Model 515M-T-114 and 525M-T-114

Air Power Tilt Scale-Equipped Vertical-Lift Drum Pourers with Spark Resistant Parts

with Serial number 272464 to _____

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	5254-P	YOKE BASE, SCALE, ITA2	1
2	3243A-P	LOAD CELL, SCALE, T, N	4
3	4294-P	COVER, OUTSIDE, SCALE PT	1
4	3890-P	SHCS, 1/4-28 X 1-1/2 LOAD CELL	8
5	3467-P	SHCS, 1/4-28 X 3/4 LOAD CELL	8
6	4295-P	COVER, INSIDE, SCALE PT	1
7	5565-P	YOKE WELD, SCALE, PT ITA2	1
8	4372-P	SPACER, HD DRIVE SHAFT 1.4"	1
9	32-P	SPROCKET #40D 32T, 1" BORE	1
10	736-P	KEY, WOODRUFF, SIZE 15, ASA808	2
11	29-P	SPACER, SPUR GEAR .15"	3
12	27-P	SPUR GEAR W/ 1" SHAFT, HD TYPE	1
13	13-P	SPROCKET #35 36T, 3/4" BORE	1
14	14-P	GEAR, PINION, 7 TOOTH	1
15	735-P	KEY, WOODRUFF, SIZE 9, ASA606	1
16	15-P	COLLAR, 3/4" ID	1
17	351-P	MOTOR, HYDRAULIC HYD, 400, 456	1
18	1474-P	WASHER, 3/8 SPLIT LOCK	6
19	1657-P	HHCS, 3/8-16 X 3/4 GR2	4
20	31-P	CHAIN, ROLLER, #40D W/ M. LINK	1
21	3849B-P	BEARING ASM, SLIDING IDLER	1
22	535-P	HHCS, 3/8-16 X 1-1/4 GR5	2
23	55-P	WASHER, 3/4 SAE FL 1-1/2 OD	1
24	64-P	ROLL PIN, 3/16 X 1-1/4	1
25	2120-P	HYD FIT, MALE CONNECTOR, 400	2
26	1116-P	SPROCKET #35 17T, 1" BORE	1
27	2656-P	KEY, SQUARE, 1/4 X 1"	1
28	3462-P	CHAIN, ROLLER, #35 60 PITCH	1
29	30-P	SPROCKET #40D 16T, 1" BORE	1
30	5000M-P	SADDLE ASM, UNIVERSAL, SR	1
31	4364-P	HHCS, 1/2-13 X 1" GR2	1

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