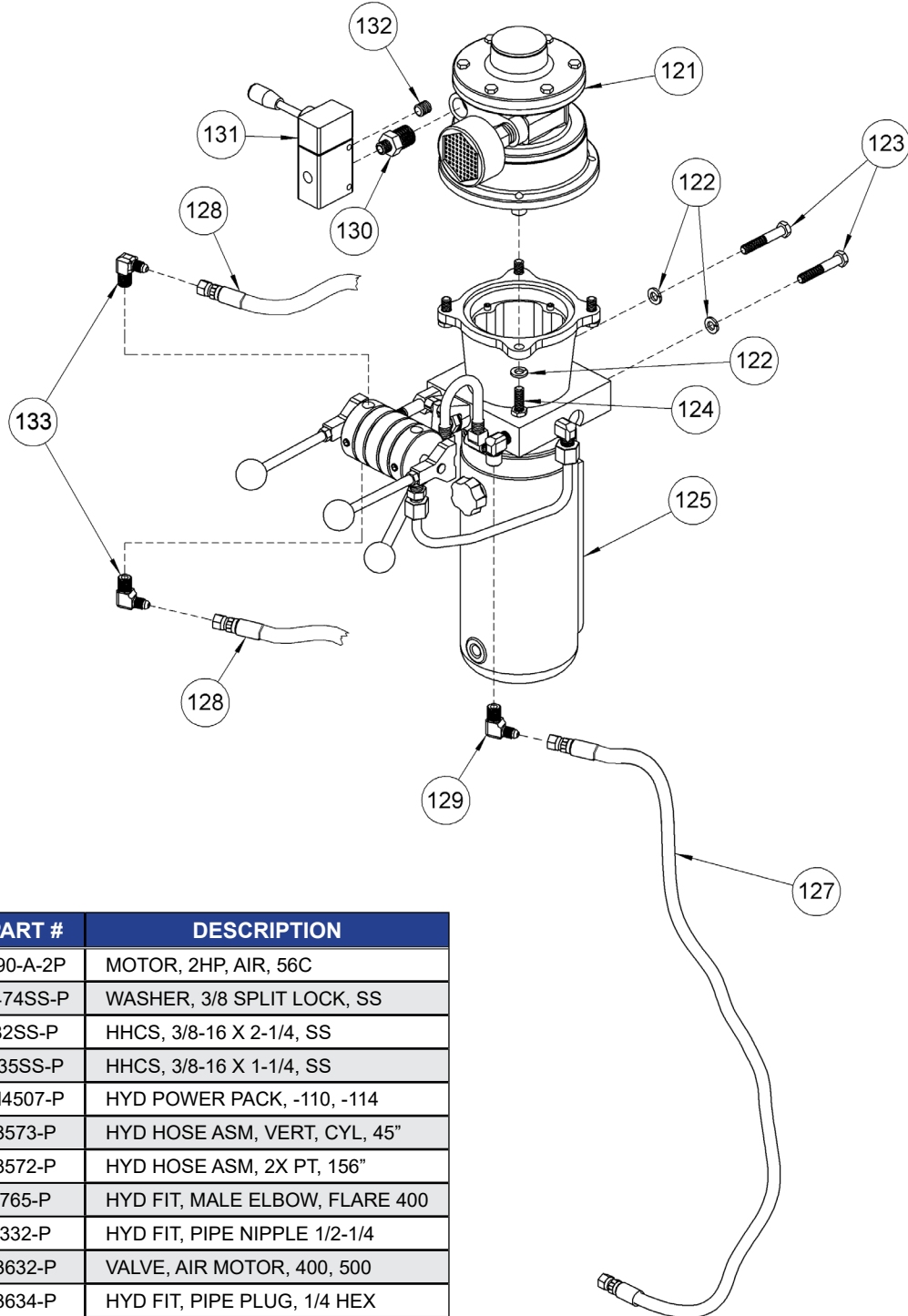


**Parts Diagram for Air Power Lift and Tilt Components**

Used on Morse Model 520SS-114 Two-Stage Stainless Steel Vertical-Lift Drum Pourer  
with serial number 400000 to \_\_\_\_\_



ITEM	QTY.	PART #	DESCRIPTION
121	1	290-A-2P	MOTOR, 2HP, AIR, 56C
122	6	1474SS-P	WASHER, 3/8 SPLIT LOCK, SS
123	2	82SS-P	HHCS, 3/8-16 X 2-1/4, SS
124	4	535SS-P	HHCS, 3/8-16 X 1-1/4, SS
125	1	M4507-P	HYD POWER PACK, -110, -114
127	1	3573-P	HYD HOSE ASM, VERT, CYL, 45"
128	2	3572-P	HYD HOSE ASM, 2X PT, 156"
129	1	765-P	HYD FIT, MALE ELBOW, FLARE 400
130	1	332-P	HYD FIT, PIPE NIPPLE 1/2-1/4
131	1	3632-P	VALVE, AIR MOTOR, 400, 500
132	1	3634-P	HYD FIT, PIPE PLUG, 1/4 HEX
133	2	6648-P	HYD FIT, EL, SAE 4, FLARE