

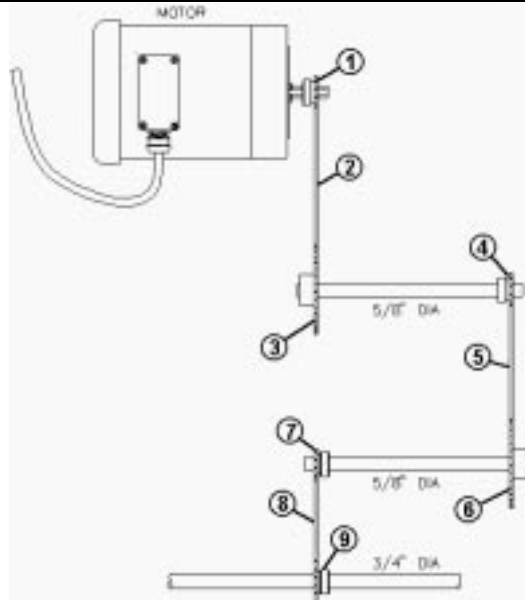
PARTS LIST FOR 201 SERIES PORTABLE ROTATORS
Serial # 000000 to 177112

PARTS LIST FOR MORSE 201 SERIES ROTATOR
S/N 000000 to 177112

ITEM	MODEL SUFFIX	QTY	P/N	DESCRIPTION
FOR ITEMS 1 THROUGH 9, SEE FORM PAGE 2				
10		2	194-P	JACK SHAFT, 201, 305 SERIES
11		6	735-P	KEY, WOODRUFF, SIZE 9, ASA606
12		4	186-P	BEARING, 5/8", PILLOW BLOCK
13		8	215-P	5/16 - 18 X 5/8 HHCS GR 2
14		20	1634-P	5/16 - 18 WHIZ - LOCK NUT
15		1	189-P	TIPPING LEVER ASM, 201, 201VS
16		1	83-P	HANDLE GRIP, 1-1/4 X 4-1/2
17		1	2873-P	HANDLE TUBE W/ HOLE, 201, 31
18		1	163-P	COTTER PIN, 3/16" X 2"
19		1	1835-P	HOOK SLIDE WELDMENT, 201
20		2	198-P	CASTER 3" 14, 34, 201
21		8	1635-P	5/16 - 18 X 1-1/4 WHIZ SCREW
22		1	197D-P	DRIVE SHAFT 3/4" X 34" 201
23		14	193-P	SCREW, TEK, 12-14 X 3/4" 3 PT
24		2	190-P	SIDE PLATE, 201 SERIES
25		14	1169-P	3/8 - 16 REV HEX LOC NUT
26		2	1474-P	WASHER, 3/8 SPLIT LOCK
27		2	210-P	WHEEL, MORTUF, 3" 1/2" BORE
28		1	199-P	AXLE- KICK STAND WELDMENT, 201
29		1	217-P	GROUNDING STRAP, 5154, 201
30		2	213-P	DRIVE SCREW, #7 X 5/16"
31		1	190F-P	FRAME WELDMENT, 201
32		1	188-P	CHAIN GUARD WELDMENT, 201
33		1	190T-P	TOP PLATE, 201 SERIES
34		8	202-P	WHEEL, DRIVE, OR IDLER, 4"
35		6	185-P	BEARING, 3/4", PILLOW BLOCK
36		12	1464-P	3/8 - 16 X 1-1/4 HHCS GR 2 STL
37		12	1166-P	WASHER, 3/8 USS
38		4	35-P	5/16 - 18 X 1 HHCS GR 2
39		1	197-P	IDLER SHAFT 3/4" X 34" 201
40		4	1570-P	WASHER, 5/16 USS
41	-1	1	228-1-P	MOTOR, 1/2HP, RB, 1PH, TEFC
41	-3	1	228-3-P	MOTOR, 1/2HP, RB, 3PH, TEFC
41	-E1	1	228-E1-P	MOTOR, 1/2HP, RB, 1PH, EXP
41	-E3	1	228-E3-P	MOTOR, 1/2HP, RB, 3PH, EXP
41	-A	1	228-A-P	MOTOR, AIR, RB, 201, 305

201 SERIES ROTATOR - DRIVE CHAINS, SPROCKETS, & BELTS
S/N 000000 to 177112

ITEM	MOTOR	RPM	SPROCKET PART #	DESCRIPTION
1	AC	10, 20, 30	2544-P	SPROCKET #35 12T, 5/8" BORE
	AC	VS	191-P	SHEAVE, VS, 5/8" FOR ELECTRIC
	AIR	10, 20, 30	2545-P	SPROCKET #35 12T, 1/2" BORE
	AIR	VS	191-C-P	SHEAVE, VS, 1/2" FOR AIR MOTOR
3	AC, AIR	10	2548-P	SPROCKET #35 48T, 5/8" BORE
	AC, AIR	20	2547-P	SPROCKET #35 36T, 5/8" BORE
	AC, AIR	30	2546-P	SPROCKET #35 24T, 5/8" BORE
	AC, AIR	VS	191-A-P	ADJUSTABLE SHEAVE
4	AC, AIR	10	2543-P	SPROCKET #35 10T, 5/8" BORE
	AC, AIR	20	2543-P	SPROCKET #35 10T, 5/8" BORE
	AC, AIR	30	2543-P	SPROCKET #35 10T, 5/8" BORE
	AC, AIR	VS	2543-P	SPROCKET #35 10T, 5/8" BORE
6	AC, AIR	10	2548-P	SPROCKET #35 48T, 5/8" BORE
	AC, AIR	20	2547-P	SPROCKET #35 36T, 5/8" BORE
	AC, AIR	30	2547-P	SPROCKET #35 36T, 5/8" BORE
	AC, AIR	VS	2549-P	SPROCKET #35 60T, 5/8" BORE
7	AC, AIR	10	2544-P	SPROCKET #35 12T, 5/8" BORE
	AC, AIR	20	2544-P	SPROCKET #35 12T, 5/8" BORE
	AC, AIR	30	2544-P	SPROCKET #35 12T, 5/8" BORE
	AC, AIR	VS	2543-P	SPROCKET #35 10T, 5/8" BORE
9	AC, AIR	10	2550-P	SPROCKET #35 18T, 3/4" BORE
	AC, AIR	20	2550-P	SPROCKET #35 18T, 3/4" BORE
	AC, AIR	30	2550-P	SPROCKET #35 18T, 3/4" BORE
	AC, AIR	VS	2550-P	SPROCKET #35 18T, 3/4" BORE



ITEM	RPM	TAKES 1/2 LINK? (P/N 1846-P)	CHAIN / BELT PART #	DESCRIPTION
2	10	N	2534-P	ROLLER CHAIN, #35 66 PITCHES
	20	N	2535-P	ROLLER CHAIN, #35 58 PITCHES
	30	N	2536-P	ROLLER CHAIN, #35 50 PITCHES
	VS		191B-P	V BELT, B SECTION, 201VS
5	10	N	2537-P	ROLLER CHAIN, #35 72 PITCHES
	20	N	2534-P	ROLLER CHAIN, #35 66 PITCHES
	30	N	2534-P	ROLLER CHAIN, #35 66 PITCHES
	VS	N	2538-P	ROLLER CHAIN, #35 80 PITCHES
8	10	Y	2539-P	ROLLER CHAIN, #35 71 PITCHES
	20	Y	2539-P	ROLLER CHAIN, #35 71 PITCHES
	30	Y	2539-P	ROLLER CHAIN, #35 71 PITCHES
	VS	N	2540-P	ROLLER CHAIN, #35 70 PITCHES

Website: www.MORSEmfgco.com

Form PL 201 (000000-177112)
(Updated 7/2002)

* ALL ROLLER CHAIN LENGTHS INCLUDE THE MASTER LINK & HALF LINK.
ALL ROLLER CHAIN IS #35 (3/8" PITCH)

PARTS DIAGRAM FOR 201 SERIES PORTABLE ROTATORS Serial # 000000 to 177112

For replacement parts, please contact your Morse dealer.

When ordering parts, please specify:
 - Part number and description,
 - Model number
 - Serial number

Find model number and serial number on metal name plate attached to frame.

