

**Parts List and Diagram**

for Morse Part # 5284-P Yoke Assembly used on  
515 Series Manual Tilt Scale-Equipped Vertical-Lift Drum Pourers  
with Serial number 272464 to \_\_\_\_\_

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	5254-P	YOKE BASE, SCALE, ITA2	1
2	3243A-P	LOAD CELL, SCALE, T, N	4
3	3890-P	SHCS, 1/4-28 X 1-1/2 LOAD CELL	8
4	3467-P	SHCS, 1/4-28 X 3/4 LOAD CELL	8
5	5761-P	YOKE WELD, SCALE MT	1
6	16-P	COLLAR, 1" ID	1
7	29-P	SPACER, SPUR GEAR .15"	1
8	23-P	GEAR, SPUR, 72T, 1" HOLE	1
9	14-P	GEAR, PINION, 7 TOOTH	1
10	13-P	SPROCKET #35 36T, 3/4" BORE	1
11	735-P	KEY, WOODRUFF, SIZE 9, ASA606	1
12	15-P	COLLAR, 3/4" ID	1
13	12-P	CHAIN, ROLLER, #35 W/ M LINK	1
14	4235-P	CAP, PLASTIC, DRIVE SHAFT	1
15	4370-P	SHCS, 3/8-16 X 1-3/8	2
16	4473-P	SPACER, SPUR GEAR, U	1
17	1169-P	NUT, 3/8-16 REV HEX LOCK	2
18	100-P	STOP PIN, HAND CRANK, 1/2 X 5	1
19	5U-P	HAND CRANK, W/ SOCKET TUBE	1
20	5135-P	SHAFT, 12T SPROCKET & SPACER	1
21	718-P	NUT, PUSH, 1/2"	1
22	5000-P	SADDLE ASM, MORCINCH, MOR	1
23	3849B-P	BEARING ASM, SLIDING IDLER	1
24	535-P	HHCS, 3/8-16 X 1-1/4 GR5	2
25	1474-P	WASHER, 3/8 SPLIT LOCK	2
26	64-P	ROLL PIN, 3/16 X 1-1/4	2
27	55-P	WASHER, 3/4 SAE FL 1-1/2 OD	1
28	7-P	BEARING, 3/4" ID X 1-1/2"	1
29	18-P	BEARING, 1" ID X 2-1/2"	1
30	19-P	BEARING, 3/4" ID X 2-1/2"	1
31	4334-P	COVER, 6 HOLE, SCALE MT, LC	1
32	4333-P	COVER, 1 HOLE, SCALE MT, LC	1

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